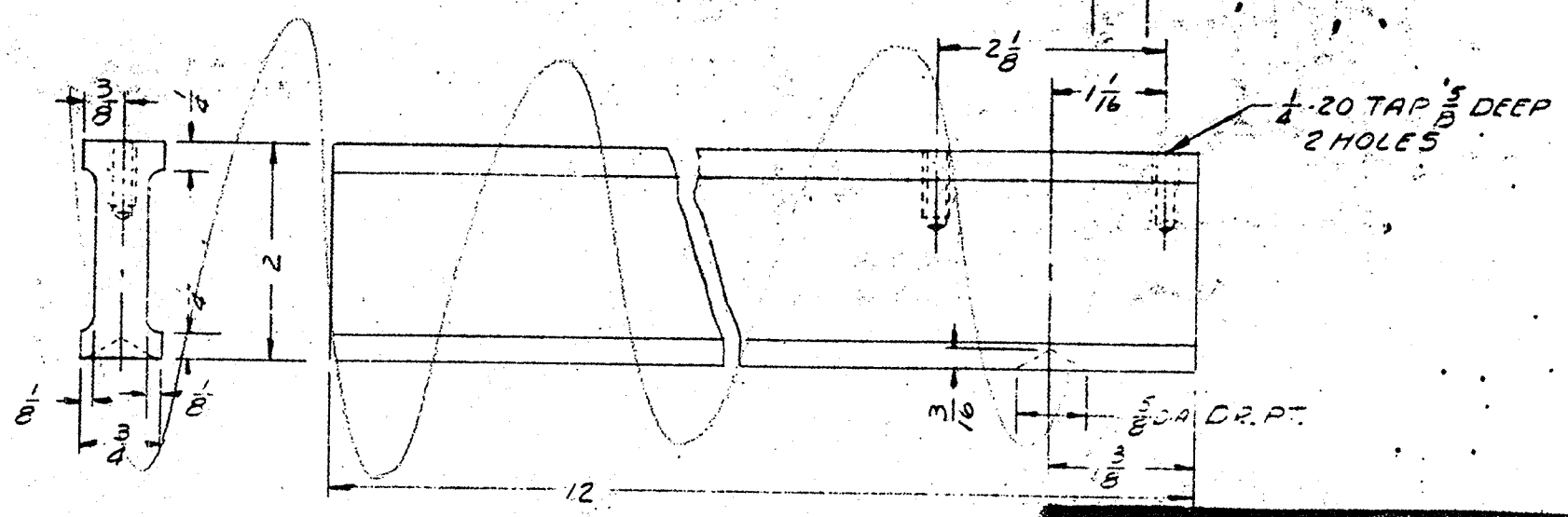
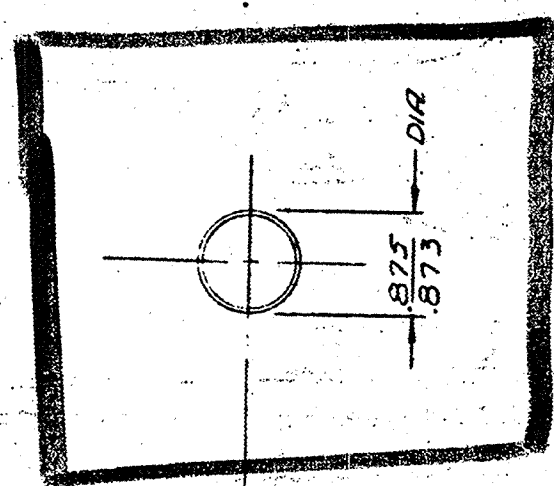
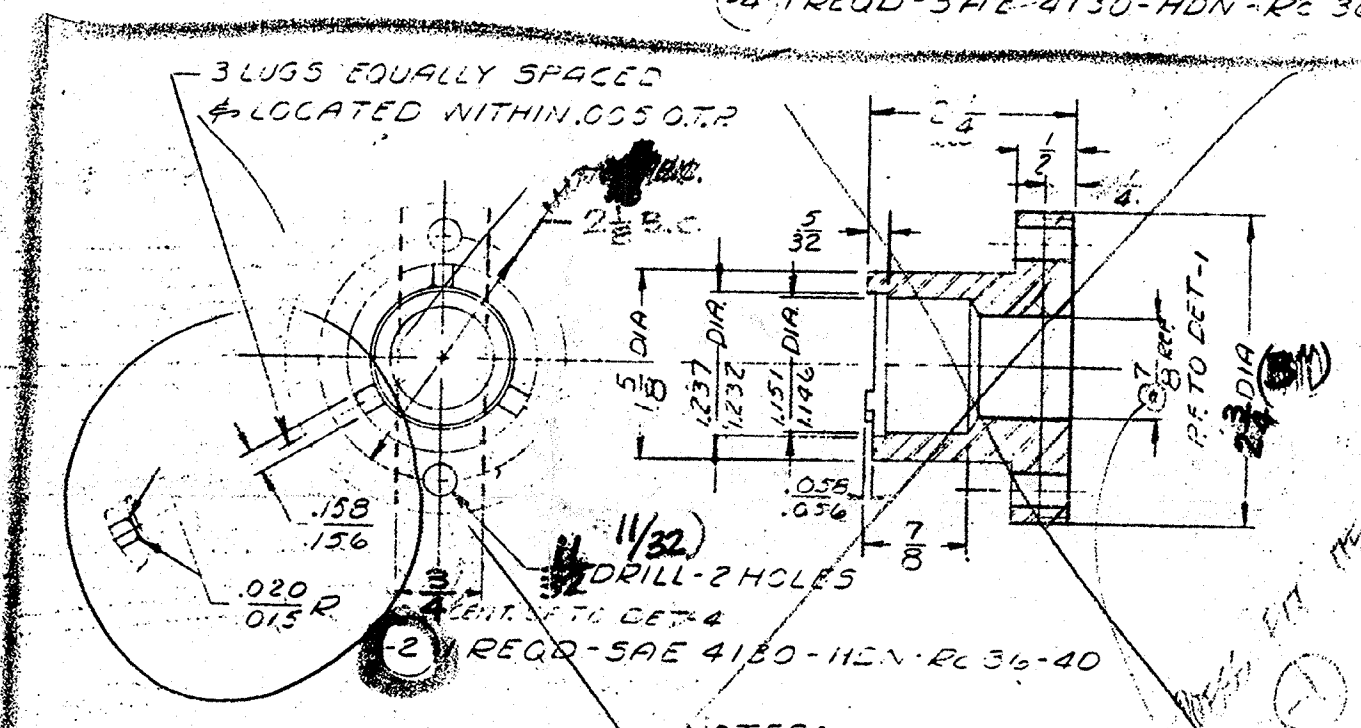


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REVISIONS			
LTR	DESCRIPTION	DATE	APPROVAL



(4) REQD-SAE 4130-HDN-RC 36-40



NOTES:
1-METAL STAMP IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING: TOOL NO. & LAST CHANGE LETTER PRECEDED BY WORD ALLISON
(6) VENDORS NAME OR TRADEMARK
2-CADMIUM PLATE DET-1-2-3 & 4 PER AMS 2400. PLATE DETS PRIOR TO ASSY DIMS MUST BE MET AFTER PLATING

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVAL
1	SAE 4130 VISE BAR		
2	STD SOCHD CAP SCR-4-20X3/4		
3	SAE 4130 WRENCH		
4	SAE 1020 SHAFT		
5	WATL DESCRIPTION		

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UNDER REVIEW

URF 19-1231 19.11.07 (VM)

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER. IF SUITABLE, OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

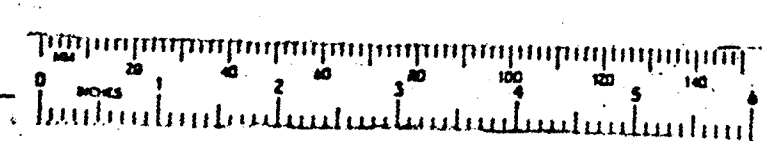
AMS 2400

SPECIAL INSPECTION AND TEST REQUIREMENTS
WHEN PART OR ASSEMBLY REQUIRES MAGNETIC AND OR FLUORESCENT PENETRANT INSPECTION THERE MUST BE GOVERNMENT CERTIFIED OPERATORS AND INSPECTORS WHEN PART OR ASSEMBLY REQUIRES WELDING, OPERATORS AND EQUIPMENT MUST BE GOVERNMENT CERTIFIED IN ADDITION FACILITIES MAY BE GOVERNMENT SOURCE INSPECTION MUST HAVE GOVERNMENT APPROVAL OF A PAT. HEAT TREATMENT AND/OR FINISHING AND PLATING EQUIPMENT WHERE APPLICABLE
ALL PARTS, OTHER THAN EXPERIMENTAL, MANUFACTURED OR PURCHASED TO THIS DRAWING INCLUDING REPLACEMENT SPARES, ARE SUBJECT TO QUALITY CONTROL PER SPECIFICATION MIL-STD-883B AND USAF SPEC. NOTICES THEREOF, AND TO TESTING PER SPECIFICATIONS AND BULLETINS GOVERNING THE QUALIFICATION APPROVAL AND RELIABILITY OF ALLISON. PRE-TESTS AND PRO-FOURIES MUST INCLUDE PARTICIPATION BY ALLISON ENGINEERING AND QUALITY CONTROL REPRESENTATIVES UNLESS OTHERWISE AUTHORIZED BY ALLISON.

APPROVALS		DATE
DESIGN	7-19-62	
CHIEF	7-30-62	
ENG	7-30-62	
FINAL	7-30-62	

ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA	
TITLE HOLDER-POWER TURBINE COUPLING INNER RACE	
CODE 73342 D	6795981

USED ON ENGINE MODELS
T63-A-5-YT63-A-5, 3, 1.



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